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OF CHINA**

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**Technical code for shell structure of ironmaking furnace**

**炼铁工艺炉壳体结构技术规范**

**Issued on May 31, 2010**

**Implemented on December 01, 2010**

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People's Republic of China**

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# Technical code for shell structure of ironmaking furnace

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**Notice on the issuance of the national standard *Technical code for shell structure  
of ironmaking furnace***

Hereby approve *Technical code for shell structure of ironmaking furnace* as national standard, with No. of GB 50567-2010, which shall come into force from December 1, 2010. Wherein, Article (Clause) 3.0.6 (1, 2, 3, 4), 5.1.8, 7.2.3, 8.5.7(2), and 10.1.5 are mandatory requirements and must be performed strictly.

The Code is organized by Standard Rating Research Institute of our department and published and distributed by China Planning Press.

**Ministry of Housing and Urban-Rural Development of the People's Republic of  
China**

**May 31, 2010**

## Foreword

The Code, according to the requirements of the *Notice on Issuing of 〈Formulation and Revision Plan of Code for 2006 Project Construction Standards〉 (the Second Batch)* (JB [2006] No. 136), was jointly prepared and completed by CISDI Engineering Co., Ltd. in conjunction with other relevant units.

In the formulation process, the code compilation group has carried out several thematic research and necessary experimental verification; Conducted investigation and analysis; Summarized practical experience about the design, construction, production and use of shell structure in China for many years; Learned the scientific research achievements in recent years; Compared with the advanced standard specification of foreign countries; Coordinated with related standards and specifications. On this basis, we extensively solicited opinions from units concerned in a variety of ways and carried out tentative design, made repeated modification on key chapters, and finally finalized this code upon verification.

This Code includes 10 chapters and 9 annexes, and main technical contents include general provisions, terms and symbols, basic requirement, loads, material, shell structural design, requirements on construction, welding, derusting and painting, construction, erection and inspection, etc.

The articles in bold-face marked in the Code are mandatory articles, which shall be performed strictly.

The Ministry of Housing and Urban-Rural Development is responsible for the management of this code and the interpretation of the statutory provisions in this code, China Metallurgical Construction Association is responsible for the daily management, and CISDI Engineering Co., Ltd. is responsible for the interpretation of the technical contents.

All relevant organizations are kindly requested to sum up and accumulate your experiences in actual practices during the process of implementing this Code. Please send any comments or suggestions to CISDI Engineering Co., Ltd. Administrative Group

of national standard of *Technical code for shell structure of ironmaking furnace* (address: No. 1, Shuanggang Road, Yuzhong District, Chongqing City; Postal Code: 400013; Fax: :023-63548888), for the reference of future revision.

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Participated editorial organizations: China Metallurgical Construction Research Institute Co., Ltd.

Chongqing University

MCC Capital Engineering & Research Incorporation Limited

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## **1. General provisions**

**1.0.1** This Code is formulated to achieve advanced technology, reasonable economy, safe, available and ensure the quality during the design and construction of the shell structure of ironmaking furnace.

**1.0.2** This Code applies to shell structural design, construction and quality inspection of blast furnace newly built, renovated and expanded with effective volume of Level 1000m<sup>3</sup>-5000m<sup>3</sup>, hot stove (internal-combustion type, top combustion type and external combustion type), uptake, downcomer, 5-channel sphere or tee pipe, dust catcher.

**1.0.3** In addition to accord with this specification, the design, construction and quality inspection of the shell structure shall comply with the provisions of the current related national standards.

## **2 Terms and symbols**

### **2.1 Terms**

#### **2.1.1 Shell structure**

A shell has two or more flake objects defined by the surface. The shell structure is composed of several flake objects. If the ratio between the thickness of the shell structure of ironmaking furnace and the surface's minimum radius of curvature is less than  $1/50$ , it belongs to thin shell structure.

#### **2.1.2 Dead load**

During the service period of shell structures, a variable load does not varies with the time, or varies in a magnitude that can be neglected as compared with the mean value.

#### **2.1.3 Live load**

During the service period of shell structures, a variable load varies with the time, or varies in a magnitude that cannot be neglected as compared with the mean value.

#### **2.1.4 Accidental load**

During the service period of shell structures, an accidental load will not definitely occur but once occur, will be characterized by a great magnitude and very short time duration.

#### **2.1.5 Load effect**

The reaction of the shell structure caused by the load, such as internal force and deformation, etc.

#### **2.1.6 Load combination**

While calculate according to the allowable stress, the regulation for various standard values of the load appeared at the same time in order to ensure the reliability of the shell structure.

#### **2.1.7 Stress intensity**

The difference between the maximum and minimum value among the three principal

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