

# PROFESSIONAL STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

## 中华人民共和国纺织行业标准

FZ/T 54059-2012

# Polyester and polyamide composite partially oriented yarns

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### **Foreword**

This Standard is drafted according to the rules specified in GB/T 1.1-2009

This Standard is proposed by China National Textile and Apparel Council.

This Standard is under the jurisdiction of Shanghai Textile Industry Technical Supervision Center.

The responsible drafting organizations of this Standard are Xiamen Hongxin Special Fibre Co., Ltd, Yingkou Risheng Yingjin Synthetic Fiber Co., Ltd, Taicang Rongwen Synthetic Fiber Co., Ltd, Ningbo Green Textile Co., Ltd and Shanghai Textile Industry Technical Supervision Center.

The chief drafting staff of this Standard of this Standard includes Zhang Feiyue, Pan Meiqiong, Jin Zhaohui, Quan Xiao, Wei Fuli and Zhou Zhende.

# Polyester and polyamide composite partially oriented yarns

#### 1 Scope

This Standard regulates the terms and definitions, product marking, technical requirements, test methods, inspection rules and requirements of marks, packaging, transportation and storage of the polyester and polyamide composite partially oriented yarns.

This Standard applies to segmented polyester and polyamide composite partially oriented yarns with 60 dtex to 600 dtex total linear density, 1.70 dtex to 5.60 dtex linear density per filament, 90/10 to 65/35 polyester and polyamide proportional range, circular cross section, which are also naturally colored, bright and semi dull.

This Standard applies to sheath-core polyester and polyamide composite partially oriented yarns with 100 dtex to 390 dtex total linear densities, 1.60 dtex to 6.50 dtex linear density per filament, 85/15 to 50/50 polyester and polyamide proportional range, circular cross section, which are also naturally colored, bright and semi dull.

This Standard applies to partially oriented yarns that are manufactured by the composite spinning process with polyester (PET) and polyamide (PA6); polyester and polyamide composite partially oriented yarns of other types can use it as a reference.

#### 2 Normative references

The articles contained in the following documents have become this document when they are quoted herein. For the dated documents so quoted, all the modifications (Including all corrections) or revisions made thereafter shall be applicable to this document.

GB/T 2828.1-2003 Sampling procedures for inspection by attributea-Part1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection

GB/T 2910.7 Textiles—Quantitative chemical analysis—Part 7: Mixtures of polyamide and certain other fibres (method using formic acid)

GB/T 3291.1 Textiles--Terms of textile material properties and test--Part 1: Fibre and yarn GB/T 3291.3 Textiles--Terms of textile material properties and test--Part 3: General



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