

NATIONAL STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

中华人民共和国国家标准

GB/T 16507.2-2013

Partial replace GB/T 16507-1996, GB/T 9222-2008

Water-tube Boilers—Part 2: Materials 水管锅炉

第2部分:材料

Issued on December 31, 2013

Implemented on July 01, 2014

Issued by General Administration of Quality Supervision, Inspection and Quarantine of the People's Republic of China

Standardization Administration of the People's Republic of China

Contents

Foreword	1
1 Scope	3
2 Normative references	3
3 General requirements	4
4 Steel plates	7
5 Steel tubes	13
6 Forgings	19
7 Steel castings	27
8 Iron castings	29
9 Booms and bracing piece	30
10 Fasteners	32
11 Welding materials	32
Annex A (Normative) Requirements of Material Supplement	33
Annex B (Informative) Modulus of elasticity, thermal conductivity and o	oefficient of
expansion of common materials	35
Annex C (Informative) High temperature mechanical properties	of common
materials	38

Foreword

GB/T 16507 "water-tube boilers" is divided into following eight parts:

- Part 1: General rules:
- Part 2: Materials;
- Part 3: Physical design;
- Part 4: Strength calculation of pressure parts;
- Part 5: Manufacturing;
- Part 6: Inspection, testing and acceptance;
- Part 7: Safety accessories and instruments;
- Part 8: Installation and operation.

This is Part 2 of GB / T 16507.

This Part is drafted in accordance with the rules given in GB/T 1.1-2009.

This Part partly replaces the content of GB/T 16507-1996 and GB/T 9222-2008. Compared with GB/T 16507-1996, GB/T 9222-2008, the main technical content changes are as follows:

- Material parts of GB/T 16507 becomes an independent branch standard;
- Combined material requirements and permissible stress, etc. in GB/T 9222-2008 into this Part;
- Added the materials such as subcritical, supercritical and ultra-supercritical boils;
- Deleted non-long-term use or low-grade materials;
- Specific regulated the application requirements for designation of material from abroad and new materials;
- Added data of elasticity modulus and coefficient of expansion of material in common use.

This Part is proposed by and is under the jurisdiction of the National Standardization Technical Committee of Boiler Pressure Vessel (SAC/TC 262).

The responsible drafting organization is Shanghai Power Equipment Packaged Design and Research Institute.

Units participating in the drafting of this Part include: China Special Equipment Inspection

Institute, Harbin Boiler Factory Co., Ltd, Dongfang Boiler Co., Ltd. of Dongfang Electric Group, Beijing Babcock & Wilcox Co., Ltd., Shanghai Boiler Factory Co., Ltd., Wuxi Huaguang Boiler Co., Ltd., Hangzhou Boiler Group Co., Ltd, Wuhan Boiler Co., Ltd and Xi'an Thermal Power Research Institute.

The main drafters of this Part include: Zhang Rui, Wu Zhiying, Zhang Xian, Cheng Yi, Yang Huachun, Luo Sheng, Xu Qin, Liu Duhuai, Lyu Lihua, Xiao Huifang, Liu Shutao and Chen Xiubin.

This Part replaces the following historical editions issued:

— GB/T16507-1996, GB/T 9222-2008.

Water-tube boilers

Part 2: Materials

1 Scope

This Part of GB/T16507 stipulates material marks and standards allowed to be use in pressure parts of water tube boiler, basic technical requirements for the material, application scope of materials (temperature and pressure) and the allowable stress as well as material marks and standards allowed to be use in non-pressure parts.

This Part applies to the selection and use of materials for pressure parts and non-pressure parts of water tube boil defined by GB/T16507.1.

2 Normative references

The articles contained in the following documents have become this document when they are quoted herein. For the dated documents so quoted, all the modifications (Including all corrections) or revisions made thereafter shall be applicable to this document.

GB/T 150.2 Pressure vessels—Part 2: Materials

GB/T 228.1 Metallic materials - Tensile testing - Part 1: Method of test at room temperature

GB/T 229 Metallic materials—Charpy pendulum impact test method

GB/T 699 Quality carbon structural steels

GB/T 700 Carbon structural steels

GB/T 711 Hot-rolled quality carbon structural steel plates sheets and wide strips

GB 713 Steel plates for boilers and pressure vessels

GB/T 711 Hot-rolled quality carbon structural steel plates sheets and wide strips
GB 713 Steel plates for boilers and pressure vessels
GB/T 1220 Stainless steel bars
GB/T 1591 High strength low alloy structural steels
GB/T 1221 Heat-resistant steel bars
GB/T 1348 Spheroidal graphite iron castings
GB/T 3077 Alloy structure steels
GB 3087 Seamless steel tubes for low and medium pressure boiler
GB/T 3274 Hot-rolled plates and strips of carbon structural steels and high strength low



北京文心雕语翻译有限公司

Beijing Lancarver Translation Inc.

完整版本请在线下单/Order Checks Online for Full version

联系我们/or Contact:

TEL: 400-678-1309

QQ: 19315219 | Skype: Lancarver

Email: info@lancarver.com

http://www.lancarver.com

线下付款方式:

I. 对公账户:

单位名称:北京文心雕语翻译有限公司

开户行:中国工商银行北京学清路支行

账 号: 0200 1486 0900 0006 131

II. 支付宝账户: info@lancarver.com

III. Paypal: info@lancarver.com

注: 付款成功后,请预留电邮,完整版本将在一个工作日内通过电子 PDF 或

Word 形式发送至您的预留邮箱,如需索取发票,下单成功后的三个工作日内安

排开具并寄出,预祝合作愉快!

NOTE All documents on the store are in electronic Adobe Acrobat PDF format, there is not sell or ship documents in hard copy. Mail the order and payment information to info@lancarver.com, you will shortly receive an e-mail confirming your order.







