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# NATIONAL STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

# 中华人民共和国国家标准

GB/T 11047-2008

Replace GB/T 11047-1989

# Textiles-Evaluation for the snagging degree of fabrics-Mace test method

纺织品 织物勾丝性能评定 钉锤法

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#### **Foreword**

This standard is amendment to GB /T 11047-1989 Fabric Snagging Test Method.

Compared with GB/T 11047-1989, the major changes of this standard are as follows:

- -The name of the standard was changed to "Textiles-Evaluation for the snagging degree of fabrics-Mace test method";
- -Relevant provisions in Method B (syringe method) were deleted;
- -Terms such as small snagging, middle snagging, long snagging, warp and weft test were deleted;
- -Original sample in Chapter 6 and sample in Chapter 8 were combined (see Chapter 7);

Original Chapter 9 and Annex A are incorporated into Chapter 5 (see 5.1 and 5.3);

- -Snagging state description was added, and the rating method was changed from sample comparison rating to visual description rating (see 9.5);
- -Terms about the evaluation of snagging degree were added (see Chapter 10);
- -Original sample cutting drawing in Annex C was included into the sample chapter (see 7.3).

This standard will replace GB/T 11047-1989 from the date of its implementation.

Annex A of this standard may be regarded as normative annex.

This standard is proposed by China Textile Industry Association.

The standard is under the jurisdiction of the basic standard branch of National Technical Committee of Textiles Standardization Administration of China (SAC/TC 209/SC 1).

The responsible drafting organization is National Textile Products Quality Supervision and Inspection Center.

The chief drafting staff of this standard includes Li Xiaowen, Wang Baojun, Cai Qianhong.

This standard replaces the following historical editions issued:

-GB/T 11047-1989.

# Textiles-Evaluation for the snagging degree of fabricsMace test method

#### 1 Scope

The standard provides test methods and evaluation indicators using mace test method to measure the snagging degree of fabrics.

This standard applies to knitted and woven fabrics and other snagging-prone fabrics, especially to chemical filament and its textured yarn fabrics.

This standard does not apply to fabrics with fabric with eyed structure and non-woven fabrics and tufted fabrics.

#### 2 Normative references

The articles contained in the following documents have become this standard when they are quoted herein. For the dated documents so quoted, all the modifications (excluding corrections) or revisions made thereafter shall not be applicable to this Standard. For the undated documents so quoted, the latest editions shall be applicable to this Standard.

GB/T 6529 Textiles—Standard atmospheres for conditioning and testing (GB/T 6529-2008, ISO 139: 2005, MOD)

#### 3 Terms and definitions

For the purpose of this standard, the following terms and definitions shall apply.

#### 3.1

#### **Snagging**

The coil, fiber (bundle) ring-shaped, uneven fluff or other scraggy defects formed when the yarn or fiber of the fabric is snagged by sharp objects or ticked up and floated on the surface of the fabric.

#### 3.2

#### **Snagging lenght**

The length from the end of the snagging to the fabric surface;

#### 3.3

#### **Tight yarn (tight striation)**

When a certain part of yarn of the fabric is hooked to form snagging, the part left in the fabric is



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