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**GB**

## National Standard of the People's Republic of China

GB 985-1988

Replace GB 985-1980

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气焊、手工电弧焊及气体保护焊焊缝坡口的基本形式与尺寸

Basic forms and sizes of weld grooves for gas welding manual arc  
welding and gas-Shielded arc welding

Issued on Jun 25, 1988

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Issued by the National Bureau of Standards

## **Basic forms and sizes of weld grooves for gas welding manual arc welding and gas-Shielded arc welding**

### **1 Subject Contents and Scope of Application**

This Standard specifies different kinds of groove forms and sizes for steel-welding joints.

This Standard is applicable to carbon steel and low alloy steel welding joints for gas welding (for sheet), manual arc welding and gas- shielded arc welding

### **2 Normative References**

GB 324 *Welds-symbolic representation on drawings*

GB 5185 *Welding, brazing, braze welding and soldering of metals; List of processes for symbolic representation on drawings*

### **3 Basic Forms and Sizes of Weld Grooves (Comply with Table 1)**



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