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NATIONAL STANDARD OF THE PEOPLE'S REPUBLIC

OF CHINA

中华人民共和国国家标准

GB/T 882–2008 Replace GB/T 882–1986

Clevis pin with head



(ISO 2341: 1986, MOD)

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Clevis pin with head

1 Scope

This standard specifies the characteristics of clevis pins with head, with nominal diameter, d, from 3mm to 100mm inclusive.

2 Normative references

The articles contained in the following documents have become this standard when they are quoted herein. For the dated documents so quoted, all the modifications (excluding corrections) or revisions made thereafter shall not be applicable to this Standard. For the undated documents so quoted, the latest editions shall be applicable to this Standard.

GB/T 90.1 Fasteners—Acceptance inspection (GB/T 90.1-2002, ISO 3269: 2000, IDT)

GB/T 90.2 Fasteners—Marking and packaging

GB/T 91 Split pins (GB/T 91-2000, eqv ISO 1234: 1997)

GB/T 1237-2000 Fasteners- Marking Method (eqv ISO 8991:1986)

GB/T 5267.1 Fasteners—Electroplated coatings (GB/T 5267.1-2002, ISO 4042: 1999, IDT)

GB/T 11376-1997 Phosphate conversion coatings for metals (eqv ISO 9717: 1990)

3 Dimensions

See Figure 1 and Table 1.



Surface roughness values in micrometres

Type B With split pin hole



1 Other dimensions, angles and surface roughness value, see type A. 2 In cases where a distance l_h which is not in accordance with $l = -l_e$ is necessary, this distance should be fixed in the designation (see clause 5), but in no case may the values for l_a be smaller than those given in the table.

NOTE - For railway applications and in cases where the split pins are subjected to alternating transverse forces, it is recommended that the next larger split pin and corresponding hole diameter to that specified be used.

Figure 1



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