

HG

Professional Standard of the People's Republic of China

HG/T 20633-2009

Replace HG 20633-1997

钢制管法兰用金属环形垫 (Class 系列)

**Metallic Ring Joint Gaskets for Use with Steel Pipe Flanges
(Class Designated)**

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China**

Metallic Ring Joint Gaskets for Use with Steel Pipe Flanges (Class Designated)

1. Scope

This Standard specifies type, dimension, technical requirement, mark and symbol for metal ring joint gasket for steel pipe flange (PN designated).

This Standard is applicable to spiral wound gasket for steel pipe flange with pressure nominal of Class150 (PN20) ~ Class2500 (PN420) as shown in HG/T 20615 and HG/T 20623.

2. Normative References

The articles contained in the following documents have become this standard when they are quoted herein. For the dated documents so quoted, all the modifications (excluding corrections) or revisions made thereafter shall not be applicable to this Standard. For the undated documents so quoted, the latest editions shall be applicable to this Standard.

“Permissible tolerances for chemical composition of steel products” GB/T 222

“Quality carbon structural steels” GB/T 699

“Stainless steel bars” GB/T 1220

“Roughness comparison specimens—Ground, turned, bored, milled, shaped and planed” GB/T 6060.2

“Technical requirements for magnetic iron bars” GB/T 6983

“Steel Pipe Flanges (PN designated)” HG/T 20592

“Steel Pipe Flange (Class Designated)” HG/T 20615 ""

“Major Diameter Steel Pipe Flange (Class Designated)” HG/T 20623

“Specification for Selection of Steel Pipe Flange, Gaskets and Bolting (Class designated)” HG/T 20635

“Carbon and low - alloy steel forgings for pressure vessels” JB/T 4726

“Stainless steel forgings for pressure vessels” JB/T 4728



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